

Date: Friday, 8/10/2007 11:03:27 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE	
Job Number	: 33872		Part Number	: D33283	
Estimate Number	: 10904		Drawing Number	: D3328 REV B	
P.O. Number	:		Project Number	: NA	
This Issue	: 8/10/2007	S.O. No. :	Drawing Revision	: B	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 8/17/2007	
Previous Run	: 32847		Qty:	54	Um: Each
Written By	: <i>JLM 07-08-10</i>				
Checked & Approved By	:				
Comment	: Est. A 05.02.09 New issue KJ/JLM Est Rev.B Now on Waterjet 07-05-28 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010S125	1010-1025 sheet .125 
		Comment: Qty.: 0.0729 sf(s)/Unit Total : 3.6435 sf(s) 1010-1025 sheet .125 Batch: <i>11105084</i> = 543 SAD 07/08/11
2.0	WATER JET	FLOW WATER JET 
		Comment: FLOW WATER JET 1-Cut as per Dwg D3382 Dwg Rev: <i>B</i> Prog Rev: <i>B</i> 2-Deburr if necessary <i>543</i> SAD 07/08/11 52
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 07/08/11 53 counted
4.0	QC8	SECOND CHECK 
		Comment: SECOND CHECK <i>53</i> X53 counted
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>54</i> counted

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No DQA:  Date: 01.08.15  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/12	Z.O	-machine malfunction -machine had still pressure in lines when restarted	/ / 08/08/12	Scrap / Replace	SAM 07/08/12	07/08/12 07/08/13	/ / Sarah	EN 07/08/13

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



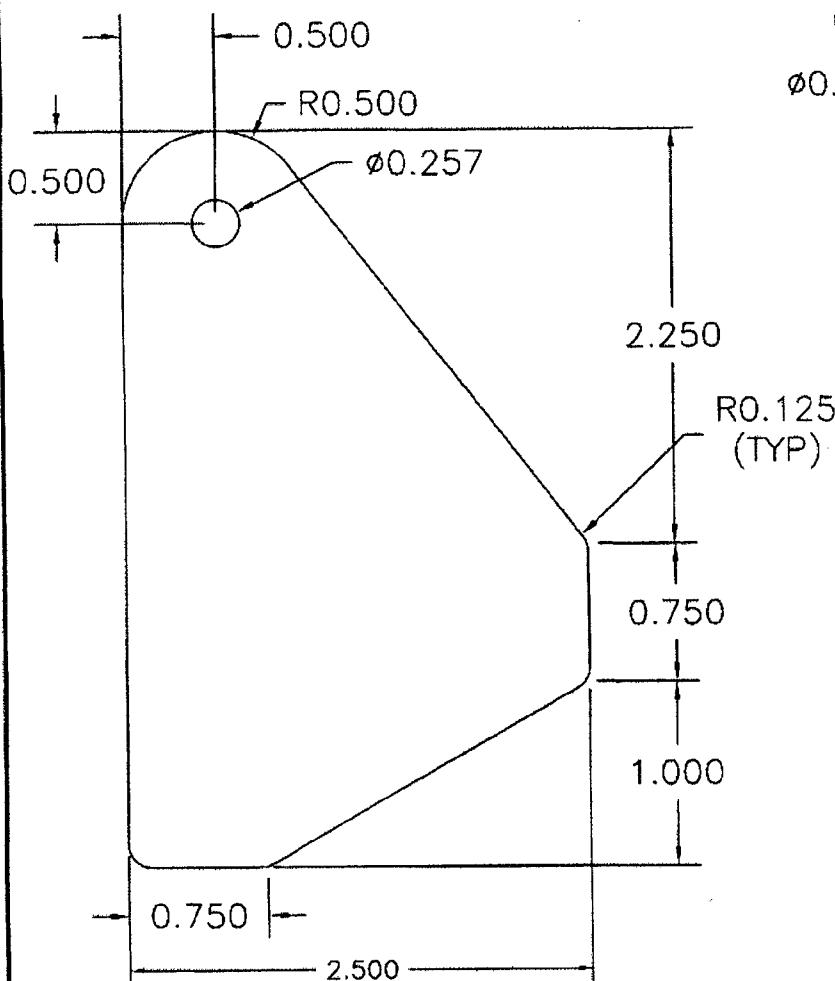
Comment: FINAL INSPECTION/W/O RELEASE

A 07.08.15

Job Completion



U 8/15/07

**DART**

D3328-3

D3328-1

**RELEASED**  
4/28/04D3328-1/-3 BASKET HINGE

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL, 11 GAUGE (0.120 THICK)  
(DART REF. M1010S-S10GA).
- 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>PH</i>	REV. B DRAWING NO. D3328		
DATE 05.04.25	TITLE BASKET HINGE	SHEET 1 OF 1	SCALE 1:1	
A	04.10.27	NEW ISSUE		
B	05.04.25	-1, HEIGHT DECREASED BY 0.125		

DART AEROSPACE LTD	Work Order:	33872
Description: Basket Hinge	Part Number:	D3328-3
Inspection Dwg: D3328 Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## **x First Article** **Prototype**

<b>Measured by:</b>	SAN	<b>Audited by:</b>	LR	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	07/08/12	<b>Date:</b>	07/08/12	<b>Date:</b>	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	07.05.31	New Issue	KJ/JLM	JL